

Method for forming Ferroelectric Memory Capacitor

CROSS-REFERENCE TO RELATED PATENT/PATENT APPLICATIONS

The following commonly assigned patent/patent  
5 applications are hereby incorporated herein by reference:

Patent No./Serial No.	Filing Date
6,444,542	4/3/2001
6,548,343	10/31/2000

FIELD OF THE INVENTION

10 This invention relates generally to the field of  
electronic devices and more particularly to a method for  
forming a ferroelectric memory capacitor for integrated  
circuit applications

15 BACKGROUND OF THE INVENTION

High density integrated circuit memories have density  
dominated by cell size; thus alternative capacitor  
dielectrics such as high dielectric constant para-electrics  
for dynamic memory (DRAM) and ferroelectrics for  
20 nonvolatile ferroelectric memory (FeRAM) have received  
intense investigation. The para-electrics currently being

investigated barium strontium titanate (BST) and tantalum pentoxide and the ferro electrics include strontium bismuth tantalite (SBT) and lead zirconate titanate (PZT).

5. Currently there is a need to increase the packing density and reliability of ferroelectric memory integrated circuits. A cross-section of a portion of a typical ferroelectric memory cell is shown in Figure 1. In a typical 1T-1C ferroelectric memory cell a ferroelectric 10 memory capacitor is connected to a bit line through a MOS transistor. Shown in Figure 1 is the memory capacitor 160 and MOS transistor from such a 1T-1C memory cell. The MOS transistor comprises a gate dielectric layer 30 on a semiconductor 10. A gate electrode layer 40 is formed on the gate dielectric layer 30 and dielectric sidewall structures 50 are formed adjacent to the gate structure 40. Source and drain regions 60 are formed in the semiconductor 10 adjacent the gate layer 40. Isolation structures 20 are formed in the semiconductor 10 and can comprise shallow 15 trench isolation (STI) similar to that shown in Figure 1. Following the formation of the MOS transistor, a dielectric 20 layer 70 is formed over the MOS transistor.

In fabricating the ferroelectric capacitor 160 portion of the memory cell, a metal contact 80 (usually comprising tungsten) is formed in the dielectric layer 70. The metal contact 70 provides an electrically conductive path 5 connecting the drain/source 60 of the MOS transistor to one of the plates of the ferroelectric capacitor 160. Following the formation of the metal contact 80, layers of titanium aluminum nitride (TiAlN) 90, iridium (Ir) 100, lead zirconate titanate (PZT) 110, iridium (Ir) 120, and 10 titanium aluminum nitride (TiAlN) 130 are formed and patterned resulting in the ferroelectric capacitor 160. A dielectric layer 140 can then be formed over the capacitor structure and a metal contact 150 provided to connect to the other capacitor plate. In the structure shown in Figure 15 1, the PZT layer 110 functions as the capacitor ferroelectric layer and the Ir layers 100 and 120 both function as plates for the capacitor. The TiAlN layers 90 and 130 function as barrier layers. In patterning the various layers to form the ferroelectric capacitor 160, 20 plasma etch process are used to etch the various layers. The plasma etch processes currently in use result in the 68° to 73° tapered ferroelectric capacitor profile shown in Figure 1. The tapered capacitor profiles limit the packing density of the circuits that are formed using tapered

ferroelectric capacitors. In addition the resulting leakage current through the ferroelectric capacitor is higher than desirable due to electrical shorts formed during the etching process. There is therefore a need for an improved 5 method to form ferroelectric capacitors. The instant invention addresses this need.

## SUMMARY OF THE INVENTION

A method is described to form ferroelectric memory cells comprising a ferroelectric capacitor. The 5 ferroelectric capacitor is formed by first forming a barrier layer, a first metal layer, a ferroelectric layer, a second metal layer, and a hardmask layer on a dielectric layer. After patterning the hard mask layer, the patterned hard mask layer is used an etch mask to etch the remaining 10 layers using plasma processes at temperatures between 200°C and 500°C. The plasma etch process is a three step process comprising a first step that comprises the gases Cl<sub>2</sub>, O<sub>2</sub>, N<sub>2</sub>, and CO that is used to etch the first metal layer. The second step comprises the gases BCl<sub>3</sub> and Cl<sub>2</sub> in ratios from 15 1:4 to 6:1 respectively, used to etch the ferroelectric layer. The third step comprises the gases Cl<sub>2</sub>, O<sub>2</sub>, N<sub>2</sub>, and CO and is used to etch the second metal layer. The resulting ferroelectric memory capacitor has sidewalls that form an angle with the plane of the upper surface of the 20 dielectric layer of between 78° and 88°.

BRIEF DESCRIPTION OF THE DRAWINGS

For a more complete understanding of the present invention and the advantages thereof, reference is now made to the following description taken in conjunction with the accompanying drawings, wherein like reference numerals represent like features, in which:

FIGURE 1 is a cross-sectional diagram of a portion of a ferroelectric memory cell according to the prior art;

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FIGURES 2(a) to FIGURE 2(c) are cross-sectional diagrams showing an embodiment of the instant invention.

DETAILED DESCRIPTION OF THE INVENTION

FIGURES 2(a) through FIGURE 2(c) illustrate the fabrication of a ferroelectric memory capacitor according to an embodiment of the instant invention.

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As shown in Figure 2(a), a metal contact 80 is formed in a dielectric layer 70. In an embodiment of the instant invention the metal contact comprises tungsten, aluminum, or copper and contacts the source or drain of a MOS transistor not shown for clarity. The dielectric layer 70 comprises silicon dioxide, silicon oxide, PSG, BPSG, or any other suitable dielectric layer including low k spin-on-glass (SOG) dielectrics such as silsesquioxanes. In fabricating the ferroelectric memory capacitor according to an embodiment of the instant invention, a barrier layer 200 of titanium nitride or titanium aluminum nitride is first formed over the dielectric layer 70 and the contact 80. Following the formation of the barrier layer 200, a metal electrode layer 210 is formed over the barrier layer 200. The metal electrode layer 210 will form one of the electrodes of the ferroelectric capacitor and in an embodiment of the instant invention can comprise iridium, iridium oxide, or other suitable metal. Following the formation of the metal electrode layer 210, a ferroelectric

dielectric layer 220 is formed. In an embodiment the ferroelectric dielectric layer comprises PZT although other ferroelectric materials can be used. Following the formation of the ferroelectric layer 220, a second metal electrode layer 230 is formed over the ferroelectric layer 220. In an embodiment of the instant invention the second metal electrode layer 230 comprises iridium oxide. A third metal electrode layer 240 is formed over the second metal electrode layer 230 and in an embodiment can comprise 5 iridium. Both the second and third metal electrode layers 230 and 240 can be formed in-situ in the same physical vapor deposition (PVD) tool or other suitable deposition tool. In addition, in other embodiments both metal electrode layers 230 and 240 can be replaced by a single 10 metal electrode layer comprising iridium, iridium oxide, or other suitable material. In either case, the metal electrode layers 230 and 240 or the single metal electrode 15 layer will form the other electrode of the ferroelectric capacitor. Following the formation of the metal electrode 20 layers 230 and 240, a hard-mask layer 250 is formed over the metal electrode layers 230 and 240. In an embodiment the hard-mask layer 250 comprises layers of titanium aluminum nitride, titanium aluminum oxynitride, and/or titanium aluminum nitride with small amounts of oxygen

(i.e. less than 3 atomic percent of oxygen). Other suitable combinations of materials can be used to form the hardmask layer 250 without departing from the scope of the instant invention. Following the formation of the hard-mask layer 5 (or layers) 250, a patterned photoresist layer 260 is formed on the hard-mask layer 250.

Using the patterned photoresist layer 260 as a mask, the hard-mask layer 250 is etched and the patterned 10 photoresist layer removed as shown in Figure 2(b). The hard-mask layer 250 is etched using a chlorine containing plasma etch resulting in the etched hard-mask layer 255. The patterned photoresist layer 260 is removed using an ash process and the entire structure can be cleaned using a wet 15 cleaning process. In an embodiment of the instant invention the wet cleaning process can comprise SC1. Following any necessary wet clean processes, the ferroelectric capacitor structure is etched using a three-step etch process. Each step of the three-step etch process described below takes 20 place at temperatures being between 200°C and 500°C and more preferably at 350°C.

In the first step of the etch process, the metal electrode layers 240 and 230 comprising iridium and iridium

oxide are etched to form the etched layers 245 and 235 using the following gases in a plasma process:

Gas	Flow-rate (Sccm)
Cl <sub>2</sub>	62-68
O <sub>2</sub>	87-94
N <sub>2</sub>	12-18
CO	85-96

5 In an embodiment the above process can be performed with a source power of 1200 Watts and a bias power of 450 Watts.

In the second step of the process, the PZT layer 220 is etched to form the etched layer 225. In an embodiment 10 the PZT layer 220 can be etched in a plasma process comprising BC<sub>l</sub><sub>3</sub> and Cl<sub>2</sub> gases with a source power level of 100 Watts and a bias power level of 450 Watts. In a further embodiment the ratio of BC<sub>l</sub><sub>3</sub> to Cl<sub>2</sub> in the gas mixture during the etching of the PZT layer lies between 1 to 4 15 (1:4) and 10 to 1 (10:1) respectively. Finally, in yet a further embodiment, the PZT layer is etched using 88sccm to 93sccm of BC<sub>l</sub><sub>3</sub> and 17-23sccm of Cl<sub>2</sub>. In a further embodiment the above process can be performed with a source power of 1200 Watts and a bias power of 450 Watts.

In the third step of the process the remaining metal electrode layer 210 is etched to form the etched layer 215.

In an embodiment the metal electrode layer 210 can be 5 etched using the following gases in a plasma process:

Gas	Flow-rate (Sccm)
Cl <sub>2</sub>	62-68
O <sub>2</sub>	87-94
N <sub>2</sub>	12-18
CO	85-96

In an embodiment the above process can be performed with a source power of 1200 Watts and a bias power of 300 Watts.

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Following the three-step etch process the remaining barrier layer 200 can be etched using a chlorine containing plasma etch process. The resulting structure is shown in Figure 2(c). In an optional step, the remaining hard-mask 15 layer 255 can be removed before further processing to complete the memory cell. The remaining hard-mask can however be left on the structure to act as a hydrogen barrier. It should be noted that the ferroelectric memory capacitor fabricated according to the present invention 270

has sidewalls with angles between 78° and 88° with the plane of the upper surface of the dielectric layer 70. This should be compared with the sidewall angles of 68° to 73° with the plane of the upper surface of the dielectric layer 5 70 in the prior art capacitor shown in Figure 1. The increased sidewall angle leads to an increased integrated circuit packing density for ferroelectric memory circuits formed using memory capacitors of the instant invention.

10 For ferroelectric capacitor etching processes that involves etching a hard to etch noble metal or noble metal oxide (for example Pt, Pd, Ag, Au, Ir) there is currently a limitation in the etch process of this noble metal material to processes that contain a significant physical etch 15 component. As long as there is a significant physical etch component there will always be a problem in re-deposition of these noble metal components during etching of these materials that lie below the ferroelectric capacitor. The re-deposition of these noble metal components on the sides 20 of the ferroelectric or other high dielectric constant material will result in enhanced leakage and possibly even shorting of the capacitor. This shorting or high leakage might not occur on every capacitor but it only needs to occur on even a few capacitors in an array to cause a

significant yield problem in making a memory device or other circuit using these capacitors. Since the etching of these noble materials intrinsically contains at least some physical component there will always be a need to have some 5 sidewall slope even though the ideal etch profile is vertical i.e. 90 degree angle. In addition there exists a need to have very steep slopes in order to make small capacitors with small capacitor spaces. The area efficiency of the capacitor is of course limited by the electrical 10 area of the capacitor and the lithographical limits. Steep capacitors are therefore essential to make small devices. Therefore there must be an optimum sidewall angle in terms of noble metal re-deposition and steepness. In the instant invention the optimum angle is preferred to be 15 approximately 83° with a preferred range of 78° to 88° with a more preferred range of 81° to 85°.

In another preferred embodiment a multi-step etch process is utilized taking advantage of the fact that it is 20 during the etching of the noble metal components that re-deposition occurs. This process starts by etching the noble metal layers below the capacitor while the sidewall angle on the sides of the capacitor dielectric are at a relatively shallow angle compared to the final angle. For

example a preferred angle for this initial noble metal etching is  $76^\circ$  with a preferred range of  $71^\circ$  to  $80^\circ$  and a more preferred angle between  $73^\circ$  to  $78^\circ$ . After etching the noble metal layers, the etch process for the noble metals and capacitor dielectric process are changed to steepen the sidewall angle. The steepening process or processes takes advantage of the fact that very little noble metals are being etched and hence even with steeper profiles on the capacitor dielectric the re-deposition of conductive materials will be significantly reduced. After the steepening process the final desired profiles are easier to achieve as described above and the optimum angle is preferred to be approximately  $83^\circ$  with a preferred range of  $78^\circ$  to  $86^\circ$  with a more preferred range of  $81^\circ$  to  $85^\circ$ .

15 Although the present invention has been described with several embodiments, various changes and modifications may be suggested to one skilled in the art. It is intended that the present invention encompass such changes and 20 modifications that follow within the scope of the appended claims.